

Work Order ID 112117

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112117

Page 1

Item ID: D412-742-011 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Skidtube (LH or RH)High Gear Apical & Oem Cylindri
 Start Date: 1/29/14 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 2/12/14 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: MLJ Date: 14-01-29 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D412-742	E								

100 DOCUMENT CONTROL 0.00
100
 DC Memo 0.00 DAS 31 14-02-04 1
 Document Control Photocopy bluefile and create labels per PPP D412-742-011 CHG007 9-89

110 Pick Kit 0.00
110
 Packaging Memo 0.00 1 DAS 33 14-01-31 9-89
 Packaging

120 QC4- 100% Inspect kits for completeness 0.00
120
 QC Memo 0.00 DAS 31 14-02-04 1
 Quality Control

B111902

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Item ID: D412-742-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Skidtube (LH or RH)High Gear Apical & Oem Cylindri

Start Date: 1/29/14

Start Qty: 1.00

1

Cust Item ID:

Required Date: 2/12/14

Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00

130

Packaging

0.00

Packaging

Memo

DAS

6

9-89

14-2-5

DAS

31

9-89

Packaging

Identify and pack for shipping as per PPP D412-742-011

Location: 073

140

0.00

140

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

Quality Control

14-02-5

14-02-5

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Work Order ID: 112117

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Parent Item: D412-742-011

D412-742-011

Parent Item Name: Skidtube (LH or RH)High Gear Apical & Oem Cylindri

Start Date: 1/29/14

Required Date: 2/12/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev: A05.10.13New IssueKJ/JLM
 IPP Rev:B 06-06-08 As per DSI9336 JLM
 IPP Rev:C 07-05-28 As per Rev C JLM
 IPP rev D 07.11.01 ecn 1053P EC
 IPP rev E 07.11.27 ecn 1072 EC verified by:DD
 IPP Rev:F 08-09-08 ecn 08-510 DD verified by:EC
 IPP Rev:G 09-01-23 as per DSI9441 DD verified by:EC IPP Rev:H
 11.11.01 as per DSI9517 REV.B DD verified by:EC IPP rev:I 12.01.12
 PER IIN REV.E DD VERF:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3407-041		Manufactured	No			110	Each	30.0000	1				
D3407-041													
Tow Ring													

Location	Loc Qty	Loc Code
ST444	3	
107840	3	
ST463	27	
107954	3	
109405	8	
110069	8	
110684	8	

DAS
31
9-89

DAS
33
9-89

D3417-3 Manufactured No

D3417-3
Washer

110 Each 63.0000

Location	Loc Qty	Loc Code
FG	7	
33519	7	
ST042	56	
106077	14	
109129	40	
93758	2	

DAS
31
9-89

DAS
33
9-89

DAS
36
9-89

14-01-31

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Work Order ID: 112117

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Parent Item: D412-742-011

D412-742-011

Parent Item Name: Skidtube (LH or RH)High Gear Apical & Oem Cylindri

Start Date: 1/29/14

Required Date: 2/12/14

Start Qty: 1.00

Required Qty: 1.00

D412-742-041

Manufactured No

110

Each

2.0000

D412-742-041

Replacement Skidtube (Fits LH or RH) High Gear Apical & Oem Cylindrical Float Compatible

1
**

111902

DAS
6
9-89

Location

Loc Qty

Loc Code

FG073

2

108009

1

109161

1

DAS
31
9-89

D412-742-015

Manufactured No

110

Each

1.0000

D412-742-015

Electric Step

1
**

DAS
6
9-89

Location

Loc Qty

Loc Code

PK012

1

95162

1

DAS
31
9-89

D2571

Manufactured No

110

Each

19.0000

D2571

Saddle, Fwd, Out

1
**

DAS
33
9-89

Location

Loc Qty

Loc Code

ST441

19

104701

6

105995

1

109923

12

DAS
31
9-89

D2572

Manufactured No

110

Each

23.0000

D2572

Saddle, Fwd, In

1
**

DAS
33
9-89

14-01-31

Location

Loc Qty

Loc Code

ST441

23

105572

1

106514

5

108485

5

109924

12

DAS
31
9-89

109924

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Work Order ID: 112117

112117

Parent Item: D412-742-011

D412-742-011

Parent Item Name: Skidtube (LH or RH)High Gear Apical & Oem Cylindri

Start Date: 1/29/14

Required Date: 2/12/14

Start Qty: 1.00

Required Qty: 1.00

D2573

Manufactured No

110

Each

37.0000

1 1
**

DAS
33
9-89

DAS
6
9-89

D2573

Saddle, Aft, Out

DAS
31
9-89

Location

Loc Qty

Loc Code

ST442

25

105413

4

108126

4

108525

5

109763

12

ST453a

12

109925

12

109763

D2574

Manufactured No

110

Each

33.0000

1 1
**

DAS
33
9-89

D2574

Saddle, Aft, In

DAS
31
9-89

Location

Loc Qty

Loc Code

ST442

33

106416

1

108523

10

109607

10

109926

12

109607

D2876

Manufactured No

110

Each

41.0000

2 2
**

DAS
33
9-89

14-01-31

D2876

Saddle Spacer

DAS
31
9-89

Location

Loc Qty

Loc Code

ST020

41

106074

14

108425

27

106074

Picklist Print

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Work Order ID: 112117

112117

Parent Item: D412-742-011

D412-742-011

Parent Item Name: Skidtube (LH or RH)High Gear Apical & Oem Cylindri

Start Date: 1/29/14

Required Date: 2/12/14

Start Qty: 1.00

Required Qty: 1.00

D2877

Manufactured No

110

Each

41.0000

2 2

D2877
Saddle Spacer

**

DAS
33
9-89

9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST020

41

103013

2

106231

13

108487

26

106231

D3403-1

Manufactured No

110

Each

146.0000

8 8

D3403-1
Bushing

**

DAS
33
9-89

9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST041

146

88782

146

88782

D3403-5

Manufactured No

110

Each

118.0000

8 8

D3403-5
Bushing

**

DAS
33
9-89

9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST042

118

88784

118

88784

D2747

Manufactured No

110

Each

219.0000

4 4

D2747
Set Screw

**

DAS
33
9-89

14-01-31

DAS
31
9-89

Location

Loc Qty

Loc Code

ST017

219

106173

60

110232

100

86827

58

99355

1

86827

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Parent Item: D412-742-011

D412-742-011

Parent Item Name: Skidtube (LH or RH)High Gear Apical & Oem Cylindri

Start Date: 1/29/14

Required Date: 2/12/14

Start Qty: 1.00

Required Qty: 1.00

D3533-1

Manufactured No

110 Each

100.0000

2

DAS

33

9-89

D3533-1

Set Screw

DAS

31

9-89

AN4C6A

AN4C6A

Bolt

Purchased No

110 Each

421.0000

16

DAS

33

9-89

Location

Loc Qty

Loc Code

ST054

100

102438

100

102438

Location

Loc Qty

Loc Code

FG

14

103344

4

121657

10

ST355

407

m125709

407

125709

AN4C52A

Purchased No

110 Each

65.0000

4

DAS

33

9-89

AN4C52A

Bolt

DAS

31

9-89

Location

Loc Qty

Loc Code

FG

5

122518

5

ST360

10

122518

4

M126293

6

ST518

50

M126007

50

122518

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Work Order ID: 112117

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Parent Item: D412-742-011

D412-742-011

Parent Item Name: Skidtube (LH or RH)High Gear Apical & Oem Cylindri

Start Date: 1/29/14

Required Date: 2/12/14

Start Qty: 1.00

Required Qty: 1.00

AN4C53A

Purchased

No

110

Each

51.0000

4 4

AN4C53A

BOLT

**

DAS
33
9-89



DAS
31
9-89

Location

Loc Qty

Loc Code

ST360

21

122193

3

M127204

18

127204

ST518

30

M127061

30

AN6C12A

Purchased

No

110

Each

114.0000

8 8

AN6C12A

Bolt

**

DAS
33
9-89



DAS
31
9-89

Location

Loc Qty

Loc Code

ST339

56

M127290

56

127290

ST505

58

M126105

8

M126180

50

D3672-3

Manufactured

No

110

Each

849.0000

32 32

D3672-3

Phenolic Washer

**

DAS
33
9-89

14-01-31



DAS
31
9-89

Location

Loc Qty

Loc Code

FG

111

84432

11

89273

100

FP001

79

107316

79

ST060

500

110251

500

ST061

159

93925

159

93925

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Work Order ID: 112117

112117

Parent Item: D412-742-011

D412-742-011

Parent Item Name: Skidtube (LH or RH)High Gear Apical & Oem Cylindri

Start Date: 1/29/14

Required Date: 2/12/14

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0432R

Purchased

No

110

Each

5,250.000

32

32

NAS1149C0432R

WASHER

**

DAS

33

9-89

DAS

31

9-89

Location

Loc Qty

Loc Code

GA

1979

m125807

1979

ST292

68

119124

6

121255

7

122441

55

ST510a

3203

m126221

3203

D3672-9

Manufactured

No

110

Each

358.0000

8

8

D3672-9

Washer

**

DAS

33

9-89

Location

Loc Qty

Loc Code

ST060

358

81763

8

94989

350

DAS

31

9-89

NAS1149C0632R

Purchased

No

110

Each

148.0000

8

8

NAS1149C0632R

WASHER

**

DAS

33

9-89

Location

Loc Qty

Loc Code

ST292

148

121825

8

125654

140

DAS

31

9-89

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Work Order ID: 112117

112117

Parent Item: D412-742-011

D412-742-011

Parent Item Name: Skidtube (LH or RH)High Gear Apical & Oem Cylindri

Start Date: 1/29/14

Required Date: 2/12/14

Start Qty: 1.00

Required Qty: 1.00

D3672-11

Manufactured No

110

Each

326.0000

8 8

D3672-11

Washer

**

DAS

33

9-89

DAS

31

9-89

Location

Loc Qty

Loc Code

FG

10

77483

10

ST060

316

77483

8

91746

308

MS21043-4

Purchased

No

110

Each

540.0000

29 29

MS21043-4

Nut

**

DAS

33

9-89

DAS

31

9-89

Location

Loc Qty

Loc Code

FG

40

104603

40

GA

43

125807

43

ST509

457

m127255

457

AN4C7A

Purchased

No

110

Each

165.0000

4 4

AN4C7A

BOLT

**

DAS

33

9-89

DAS

31

9-89

Location

Loc Qty

Loc Code

ST355

4

109147

4

ST513

61

125388

61

ST518

100

m127363

100

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112117

Parent Item: D412-742-011

D412-742-011

Parent Item Name: Skidtube (LH or RH)High Gear Apical & Oem Cylindri

Start Date: 1/29/14

Required Date: 2/12/14

Start Qty: 1.00

Required Qty: 1.00

D3591-1

Manufactured No

110

Each

100.0000

2 2

**

DAS

DAS
6
9-89

D3591-1

Bushing

33
9-89

Location

Loc Qty

Loc Code

FG

10

92873

10

FP001

90

100699

9

107918

40

109107

41

119107

D3403-3

Manufactured No

110

Each

185.0000

8 8

**

DAS

D3403-3

Bushing

33
9-89

Location

Loc Qty

Loc Code

ST041

185

88783

185

88783

D3405-041

Manufactured No

110

Each

16.0000

1 1

**

DAS

D3405-041

Gh Lug

33
9-89

Location

Loc Qty

Loc Code

ST468

16

108437

12

109490

4

108437

DAS
31
9-89

DAS
31
9-89

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Work Order ID: 112117

112117

Parent Item: D412-742-011

D412-742-011

Parent Item Name: Skidtube (LH or RH)High Gear Apical & Oem Cylindri

Start Date: 1/29/14

Required Date: 2/12/14

Start Qty: 1.00

Required Qty: 1.00

D3405-043 Manufactured No

110 Each

27.0000

1

D3405-043*
Gh Lug

**

DAS
33
9-89

DAS
33
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST461

16

107261

16

ST468

11

105544

1

108792

10

108792

AN4C47A Purchased No

110 Each

95.0000

4

AN4C47A*
Bolt

**

DAS
33
9-89

14-01-31

DAS
31
9-89

Location

Loc Qty

Loc Code

FG

10

122491

10

ST359

10

112491

4

M426007

6

ST517a

75

M126293

75

2x122491

2x126007

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Work Order ID: 112117

112117

Parent Item: D412-742-011

D412-742-011

Parent Item Name: Skidtube (LH or RH)High Gear Apical & Oem Cylindri

Start Date: 1/29/14

Required Date: 2/12/14

Start Qty: 1.00

Required Qty: 1.00

D3456-1

Manufactured No

110

Each

176.0000

1 1

D3456-1

Washer

DAS
33
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

FG

7

25701

7

ST046

169

103539

1

103787

25

107629

17

109751

1

111514

25

111782

100

103539

109751

AN3C37A

Purchased

No

110

Each

127.0000

3 3

AN3C37A

BOLT

DAS
33
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST324

4

M121068

4

ST353

123

M126345

48

M127823

75

126345

AN3C40A

Purchased

No

110

Each

28.0000

2 2

AN3C40A

Bolt

DAS
33
9-89

14-01-31

DAS
31
9-89

Location

Loc Qty

Loc Code

FG

5

11442

5

ST353

23

114442

1

M125958

1

M126176

21

126176

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Parent Item: D412-742-011

D412-742-011

Parent Item Name: Skidtube (LH or RH)High Gear Apical & Oem Cylindri

Start Date: 1/29/14

Required Date: 2/12/14

Start Qty: 1.00

Required Qty: 1.00

AN3C41A

Purchased

No

110

Each

71.0000

3

3

AN3C41A

Bolt

**

DAS

33

9-89

DAS

31

9-89

Location

Loc Qty

Loc Code

FG

9

103324

4

122843

5

ST353

62

m127300

12

m127544

25

m127823

25

127300

AN3C42A

Purchased

No

110

Each

32.0000

3

3

AN3C42A

Bolt

**

DAS

33

9-89

DAS

31

9-89

Location

Loc Qty

Loc Code

FG

5

121103

5

ST353

27

m126293

2

m127300

25

127300

AN3C43A

Purchased

No

110

Each

93.0000

3

3

AN3C43A

Bolt

**

DAS

33

9-89

DAS

31

9-89

Location

Loc Qty

Loc Code

FG

10

120465

10

ST354

83

120465

4

M126007

4

M126621

25

M127201

25

M127721

25

126621

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Work Order ID: 112117

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Parent Item: D412-742-011

D412-742-011

Parent Item Name: Skidtube (LH or RH)High Gear Apical & Oem Cylindri

Start Date: 1/29/14

Required Date: 2/12/14

Start Qty: 1.00

Required Qty: 1.00

AN3C44A

Purchased

No

110

Each

64.0000

9

9

AN3C44A

Bolt

DAS
31
9-89

Location

Loc Qty

Loc Code

FG

10

110848

10

ST354

54

m127052

54

127052

AN3C47A

Purchased

No

110

Each

49.0000

10

10

AN3C47A

Bolt

DAS
31
9-89

Location

Loc Qty

Loc Code

FG

2

116874

2

ST354

47

m127203

47

127203

NAS1149C0332R

Purchased

No

110

Each

10,244.00

66

66

NAS1149C0332R

WASHER

DAS
31
9-89

Location

Loc Qty

Loc Code

GA

1197

125654

1197

st510

9047

m126319

1147

m127306

2500

m127410

3000

m127831

2400

127831

DAS
33
9-89

DAS
33
9-89

14-01-31

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Work Order ID: 112117

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Parent Item: D412-742-011

D412-742-011

Parent Item Name: Skidtube (LH or RH)High Gear Apical & Oem Cylindri

Start Date: 1/29/14

Required Date: 2/12/14

Start Qty: 1.00

Required Qty: 1.00

MS21043-3

Purchased

No

100

Each

829.0000

33

33

DAS

33

9-89

14-01-31

MS21043-3

Nut

DAS

31

9-89

Location

Loc Qty

Loc Code

FG

80

103691

80

ST315

749

124555

92

m126741

657

126741



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Item ID: D412-742-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Skidtube (LH or RH)High Gear Apical & Oem Cylindri

Stop

NS2

Start Date: 1/29/14

Start Qty: 1.00

1

Cust Item ID:

Required Date: 2/12/14

Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: MLJ

Date: 14-01-29

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D412-742

E

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-742-011 CHG007

MLJ 14-01-29

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

1610